

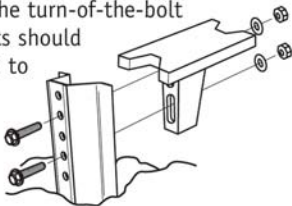
THE SLIP SAFE™ REUSABLE SLIP-BASE SYSTEM

Patent Nos. D389.252 and D389.253

Installation

The SLIP SAFE reusable slip-base system consists of two single-post castings, two SLIP SAFE attachment bolts, nuts, flat washers and lock washers, four $\frac{3}{8}$ x $1 \frac{1}{4}$ in. SLIP SAFE socket-head attachment bolts, nuts, flat washers, two U-brackets and one galvanized 28-gage keeper plate.

- 1** Drive the base post into the ground so that no more than 3 in. is above ground level. Nest casting into top of base post. Insert two $\frac{3}{8}$ x $1 \frac{1}{4}$ in. SLIP SAFE attachment hex bolts through the base post. Place the nuts with flat washers on the bolts. Tighten the bolts using the turn-of-the-bolt method. The bolts should be tightened $\frac{1}{2}$ to $\frac{3}{4}$ turn after snug.



- 2** Nest the next casting to the top post. Attach the second casting to the top post in the same manner as the first casting was attached.

- 3** Place keeper plate on top of the base post SLIP SAFE casting, keeping plate holes aligned to V-notches in casting.

